

427 replacement part number reference  
June 11 2010 at 1:24 AM Keith Ferrio

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From my 427 rebuild/restoration experience, I put together a reference list of current replacement part numbers for some common items. Some you might know already, some might be new. Here's the list and a few comments.

#### Ignition

ignition module Pertronix ML 181  
rotor Mallory 319 red, for Mallory YL 501 A2/B2 distrib.  
distributor cap Mallory 221B red, for Mallory YL 502 A2/B2 distrib.  
spark plug wires Mallory Marine 9-28045 blue, 180 degree plug boots  
(135 degree plug boots are a better fit (no interference between 2&3/6&7 cylinders))

#### Senders

oil pressure sender Sierra OP24331 120 PSI,dual station  
(original part was Stewart Warner 353BM, but it's no longer available according to SW)

temperature sender Stewart Warner 82503 100-240 deg. dual gauge setup

#### Belts

alternator Carquest(Gates) 7270 27" x 7/16"  
raw water pump Carquest(Gates) 7295 29.5" x 13/32"  
(29" (7290) length is standard but wat. pump align. better with 29.5" i.e. pump elbow/tube to oil cooler is more horizontal)  
circulating pump Carquest(Gates) 9350 35" x 1/2"

#### Gaskets

valve cover Mr. Gasket 275 Summit MRG-275  
carb to intake Mr. Gasket 4255G Summit MRG-4255G  
fuel pump Fel Pro 6579 Summit FEL-6579  
Tstat housing to intake Fel Pro 35004 Summit FEL-35004 2 1/8 ID  
f.cover(water passages) Fel Pro 11760 FPG 11760 @ NAPA  
exhaust manifold Fel Pro MS9906  
(many other part#s will work, but these have the correct outline and have a notch out of the two bottom end bolts. The notches allow you to partially install the manifold with two bolts and then slip the gasket in place between the manifold and head. Particularly handy for solo handling of big iron.)

#### Cooling

raw water pump impeller Sherwood 10615K impeller kit  
1" ID straight Gates green stripe 36" length  
1 1/4" ID 90 deg.elbow Mallory 9-44054 2 elbows per part#

1" 90 deg. elbow Gates 21488 1 elbow per part#

(after tons of searching, the Mallory molded hose was a surprise. Not sure who makes it but it fits the application great. It's only \$15 and you get 2 elbows from each hose. Both the Mallory and Gates molded hoses have enough long straight sections for all the short 3" and 4" straight pieces that you need.)

As far as sources go, I had good luck with Summit Racing (fast shipping), Marineparts.com, Mallory Marine and the local NAPA and Carquest stores. Some of the websites are better than others for accurate pictures and tech data. I also had great service from RockAuto. Not a great website but if you know the part number, I found the lowest prices and extremely fast shipping for relatively low rates.

Keith



