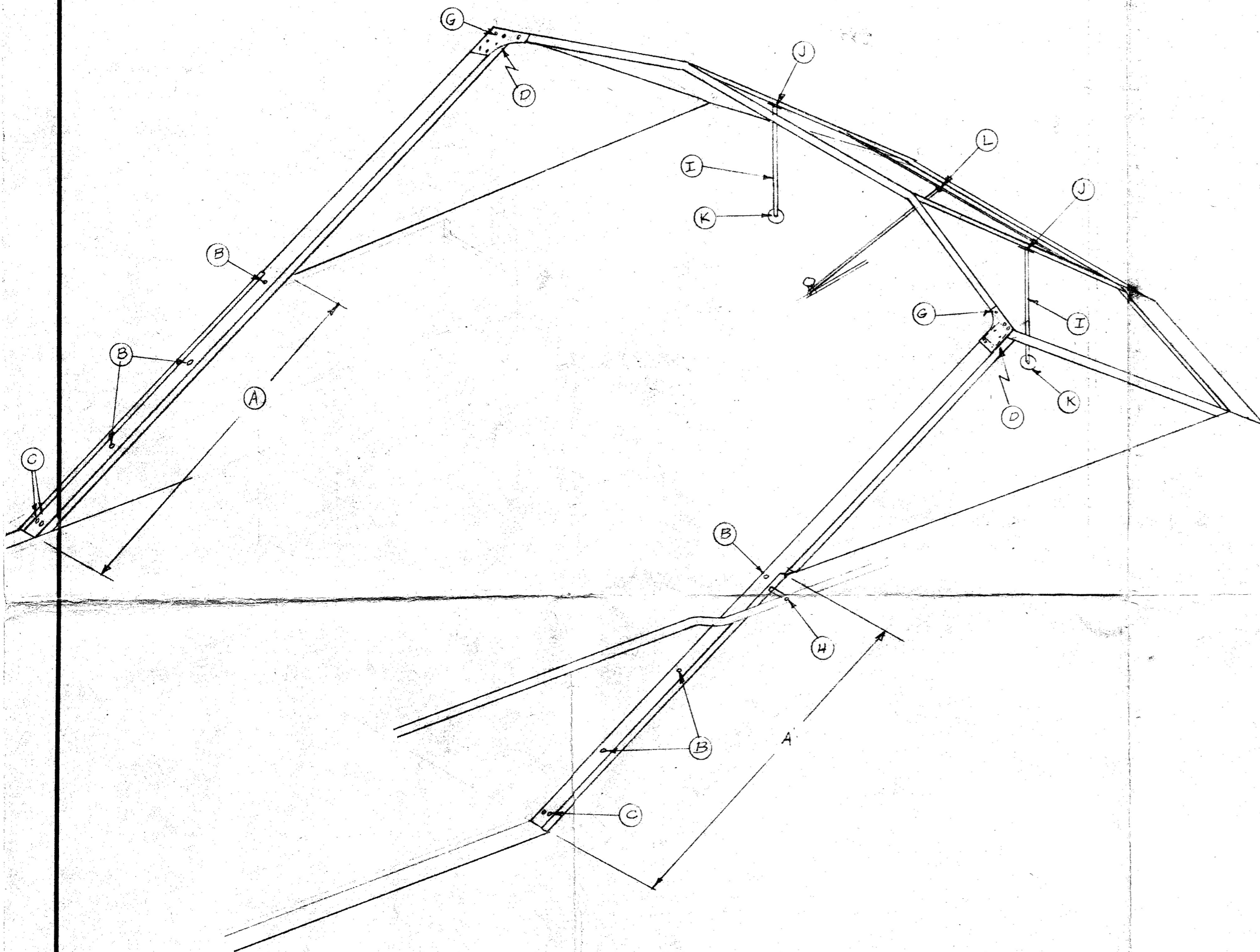


INSTRUCTIONS FOR INSTALLING WINDSHIELD

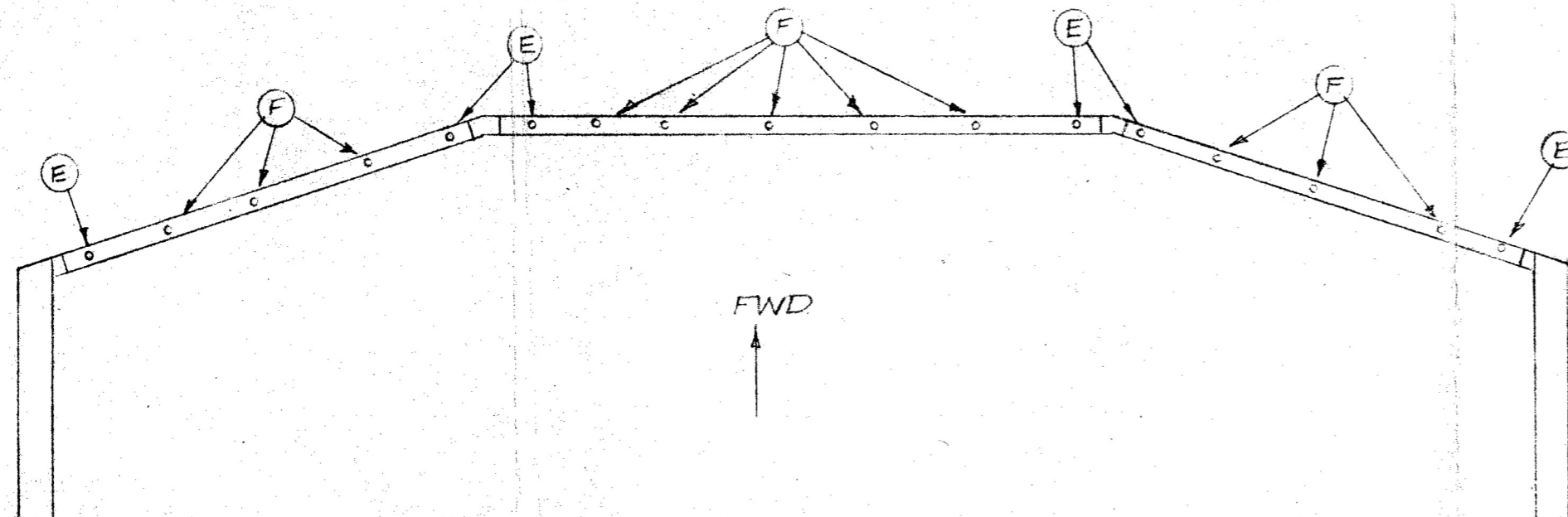
1. Put White Butyl compound on sideshield where alum. rectangular tube will set. (A)
2. Set aluminum rectangular tubes in place and fasten to sideshield using (3 ea. side) 1/4 - 20 x 3-1/2" OHN machine screws (B) as the top three fastenings and (2 ea. side) 1/4 - 20 x 3" OHN machine screws (C) as the bottom two fastenings.
3. Place White Butyl compound in fiberglass windshield sash channel and set windshield in place. In setting windshield into place, insert alum. flat pieces, located at upper outboard corners, into rectangular tube and fasten with (4 ea. side) 8 - 32 x 1/2" FH self-tapping screws (D). Fasten (6) wire knife connectors under center posts to wire knife connectors into main cabin top before fastening W/S into place.
4. Fasten bottom of windshield frame to fiberglass channel using (4) 1/4 - 20 x 3" OHN machine screws (E) and (13) 2-1/2" - #10 OHN woodscrews (F). See detail A-A for location of screws.
5. Fasten windshield to rectangular tube gussets into place with (7 ea. side) 8 - 32 x 1/2" FH self-tapping screws (G).
6. Fasten handrail to rectangular tube with (1 ea. side) 1/4 - 20 x 5-1/2" OHN machine screw and blind nut (H).
7. Fasten windshield braces (I) into place using (2 ea. flange) 8 - 32 x 1/2" PH SS Type 23 Thd. Cut. (J) to fasten top flange to W/S center posts and (4 ea. flange) 3/4" - #6 OH Monel self-tapping screws (K) to fasten bottom flange to main cabin top.
8. Insert quadrant rod into windshield socket and tighten set screws (L).

PARTS LIST

Item No.	Qty.	Description
	4 Tubes	White Butyl
(B)	6	1/4 - 20 x 3-1/2" OHN Mach. screws
(C) (E)	10	1/4 - 20 x 3" OHN Mach. Screws.
(D) (G)	22	8 - 32 x 1/2" FH Self-tapping Screws
(F)	13	2-1/2" - #10 OHN Woodscrews
(H)	2	1/4 - 20 x 5-1/2" OHN Mach. Screws
(H)	2	1/4 - 20 OHN Blind Nuts
(J)	4	8 - 32 x 1/2" PH SS Type 23 Thd. Cut.
(K)	8	3/4" - #6 OH Monel Self-Tapping Screws



DETAIL A-A
TOP VIEW



HULL NO.	42 COMMANDER DOUBLE CABIN 1967		
SERIES	FBA-42		
WINDSHIELD INSTALLATION INSTRUCTION			
CHRIS-CRAFT CORPORATION HOLLAND, MICHIGAN			
DRAWN BY	DV	MATERIAL	DATE 8-24-66
CHECKED		SCALE	
APPROVED		NO.	3